

Job Set #41



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3204-7**Job Sheet 174395****Part No:** D3204-7**Job Qty:** 8 ea**Part Name:** Bushing**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 3/14/18**Job Tracking No:****Due Date:** 4/7/18**Created By:** Michelle Gagnon-Donovan**Type:** SOLD**Description:****Note:** DWG REV A1 IPP: B 04.06.09 Change Step 6; remove Steps 7 & 8 KJ/RF**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		4/7/18	0.00	0.00	Start Up Machining-2		JB 18-04-03
100	Hardinge	8 pcs		4/7/18	0.00	0.59	Hardinge		JB 18-04-03
120	QC	8 pcs		4/7/18	0.00	0.00	QC8		JB 18-04-03
130	Packaging	8 pcs		4/7/18	0.00	0.00	Packaging3-1		
140	QC21-SA	8 Ea		4/7/18	0.00	0.00	QC21		GA 128

Part Op 100 - 1-Turn D3204-7 bushing as per Folio FA355 and Dwg D3204
Descriptions: 130 - LOCATION : GA

DAS
21
9-86

APR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	.2864 ft (.0358 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	0	49	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.063inches ± 0.010	0.073 0.053		
2	Bushing	0.303inches ± 0.010	0.313 0.293		
3	Bushing	0.030inches ± 0.010	0.040 0.020		
4	Bushing	30.000Degrees ± 0.000	30.000 30.000		
5	Bushing	0.500inches ± 0.005	0.505 0.495		
6	Bushing	0.376inches + 0.001 - 0.000	0.377 0.376		
7	Bushing	0.257inches + 0.005 - 0.000	0.262 0.257		



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CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S057628



Part: D3204-7

Job No: 174395

Serial No/Batch: S057628

Revision:

Inspector:

Date: 04/03/18